

THE REQUIREMENTS FOR ACCURACY OF THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODDS SPECIFIED IN THE SOLICITATION MIL-N-25027

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

Form Approved
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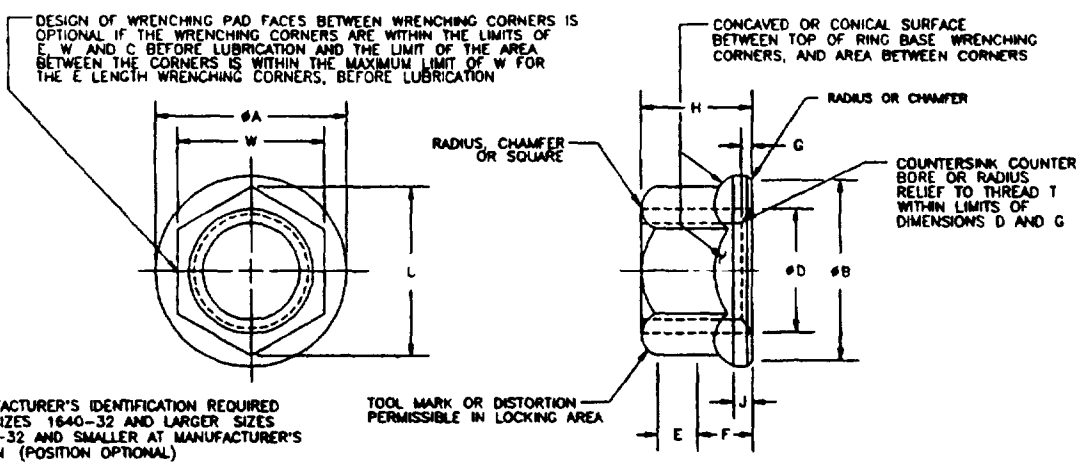


TABLE I

SIZE DASH NO	(a) THREAD T	#A MAX	#B MIN	C MIN	#D		(d) E MIN	(e) F MIN	G	
					MAX	MIN			MAX	MIN
-02	086-56UNJC-38	167	137	138	106	086	045	019	021	004
-04	1120-40UNJC-38	206	176	171	142	112	050	028	027	005
-06	1380-32UNJC-38	244	214	207	168	138	055	039	031	006
-08	1640-32UNJC-38	290	260	244	194	164	060	041		
- 3	1900-32UNJF-38	330	290	277	220	190	065	043	036	007
- 4	2500-28UNJF-38	420	386	347	386	250	090	057		
- 5	3125-24UNJF-38	520	482	419	482	312	120	077	042	008
- 6	3750-24UNJF-38	620	575	491	575	375	125	089		

SIZE DASH NO	(M) H		J MIN	(c) W ACROSS FLATS		(b) X	(g) AXIAL STRENGTH LB MIN	WEIGHT LB/100 MAX	(f) WRENCHING TORQUE TEST VALUES IN LB MIN
	MAX	MIN		MAX	MIN				
-02	100	080	010	127	122	0025	860	020	5
-04	125	103		159	150		1,110	050	10
-06	141	115		190	181		1,670	080	20
-08	188	125	015	221	213	003	2,490	150	30
- 3		154		252	243		3,470	180	60
- 4	219	204	019	316	304	004	6,200	350	150
- 5	266	251	023	378	367		9,820	600	330
- 6	282	267	030	440	430		15,200	800	530

- (a) THREADS BEFORE LUBRICATION PER MIL-S-8879
- (b) BEARING SURFACE SHALL BE SQUARE WITH PITCH DIA WITHIN X WHEN MEASURED IN ACCORDANCE WITH MIL-N-25027
- (c) DIMENSION ACROSS FLATS INCLUDES DEFORMATION OF SELF LOCKING DEVICE
- (d) MINIMUM LENGTH OF EACH WRENCHING CORNER
- (e) MINIMUM DISTANCE FROM THE WASHER FACE OF THE NUT TO THE BEGINNING OF THE MINIMUM LENGTH E OF EACH WRENCHING CORNER
- (f) NUT SHALL BE TESTED FOR WRENCHING TORQUE BY THE USE OF A BOX OR SOCKET WRENCH
- (g) TEST BOLTS SHALL BE 180,000 PSI MIN

(M) DENOTES CHANGES

INCH-POUND

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY-AV NAVY-AS AIR FORCE-99 DLA-	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, 450F, REDUCED HEXAGON, REDUCED HEIGHT, RING BASE, NON-CORROSION RESISTANT STEEL	SPECIFICATION SHEET NUMBER 6 JAN 95 MS21042 REV M SUPERSEDING MS21042 L 18 OCT 93 (SEE NOTE 4) AMSC- N/A FSC 5310
REVIEW AR AS, MI USER ER PROJECT NUMBER 5310-2038 DISTRIBUTION STATEMENT A. Approved for public release distribution is unlimited		Page 1 of 2

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TABLE II

INTERCHANGEABILITY TABLE										SUBSTITUTE PART NUMBERS
CANCELLED AND INACTIVATED PART NUMBERS										
AN363	AN364	AN365	MS20364	MS20365	MS21040	NAS879	NAS1021	NAS1022	NAS1291	
										X02 MS21042 02
										-02 MS21042 L02
		-440C		-440C	-D4	X04W,X04	AX04			X04 MS21042 -04
					L04	A04		A04		-04 MS21042 L04
		-448C								NONE
-632	-632C	-632C	-632C	-632C	-D6	X06W,X06	AX06			X06 MS21042 -D6
	-640C	-640C								NONE
					L06	A06		A06		-06 MS21042 L06
-832C	-832C	-832C	-832C	-832C	-D8	X08W,X08	AX08			X08 MS21042 08
					L08	A08		A08		-08 MS21042 L08
	-836C	-836C								NONE
-1024		-1024C								NONE
-1032	-1032C	-1032C	-1032C	-1032C	-3	X3W,X3	AX3			X3 MS21042 -3
-420		-420C								NONE
					L3	A3		A3		-3 MS21042 L3
-428	-428C	-428C	-428C	-428C	-4	X4W,X4	AX4			X4 MS21042 -4
					L4	A4		A4		-4 MS21042 L4
-518		-518C								NONE
-524	-524C	-524C	-524C	-524C	-5	X5	AX5			X5 MS21042 -5
					L5	A5		A5		-5 MS21042 L5
-616		-616C								NONE
-624	-624C	-624C	-624C	-624C	-6	X6	AX6			X6 MS21042 -6
					L6	A6		A6		-6 MS21042 L6
					-7					NAS879 X7
					L7					NAS879 A7
	-720C		-720C					AX7	A7	SEE MS21245
	-820C		-820C					AX8	A8	SEE MS21245
	-918C		-918C					AX9	A9	SEE MS21245
	-1018C		-1018C					AX10	A10	SEE MS21245
	-1218C		-1218C					AX12	A12	SEE MS21245
	-1414C		-1414C					AX14	A14	SEE MS21245
	-1614C		-1614C							NAS1022 A17
	-1812C		-1812C					AX18	A18	SEE MS21245
	-2012C		-2012C					AX20	A20	SEE MS21245

REQUIREMENTS

- MATERIAL:** STEEL UNS G10350 (ANSI C1035) PER AMS 5080 Q0-S-700
 UNS G10420 (ANSI C1042)
 UNS G10500 (ANSI 1050) PER AMS 5085
 UNS G40270 (ANSI 4027) PER ASTM A322
 UNS G40370 (ANSI 4037) PER ASTM A322, A331 A519 A547 AMS 6300
 UNS G86300 (ANSI 8630) PER AMS 6280, 6355 6530 6550
 UNS G87400 (ANSI 8740) PER AMS 6322, 6323 6325 6327 6358
- FINISH:** PLATING, CADMIUM PLATED IN ACCORDANCE WITH Q0-P-416 TYPE II CLASS 2
 DRY FILM LUBRICATED NUTS IN ACCORDANCE WITH Q0-P-416 TYPE AND CLASS ARE OPTIONAL
 IF THE NUTS WILL MEET THE SALT SPRAY REQUIREMENTS OF Q0-P-416 TYPE II
- LUBRICANT:** DRY FILM OR NON-DRY FILM IN ACCORDANCE WITH MIL-N-25027 OTHER LUBRICANTS SHALL BE SOLUBLE IN THE CLEANER SPECIFIED IN PROCUREMENT SPECIFICATION
- HARDNESS:** 40 HRC MAX
- SURFACE TEXTURE:** SURFACE TEXTURE IN ACCORDANCE WITH ANSI/ASME B46.1 UNLESS OTHERWISE SPECIFIED THE SURFACE TEXTURE SHALL NOT EXCEED 125 MICRONS
- PART NUMBER:** THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I LETTER L BEFORE FIRST DASH NUMBER DESIGNATES DRY FILM LUBRICATED NUTS
 EXAMPLE OF PART NUMBERS MS21042L4= 2500-28 NUT, CADMIUM PLATED DRY FILM LUBRICATED
 MS21042-4= 2500-28 NUT CADMIUM PLATED NOT DRY FILM LUBRICATED

NOTES

- DIMENSIONS IN INCHES
- REMOVE ALL SHARP EDGES AND BURRS
- THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF MS33588
- MS21042 SUPERSEDES AN363, AN364, AN365, MS20364 MS20365 MS21040
 NAS 879 INPART, NAS 1021 INPART, NAS 1022 INPART NAS 1291 INPART
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS DOCUMENT AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS DOCUMENT SHALL TAKE PRECEDENCE
- UNLESS OTHERWISE SPECIFIED, ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION

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